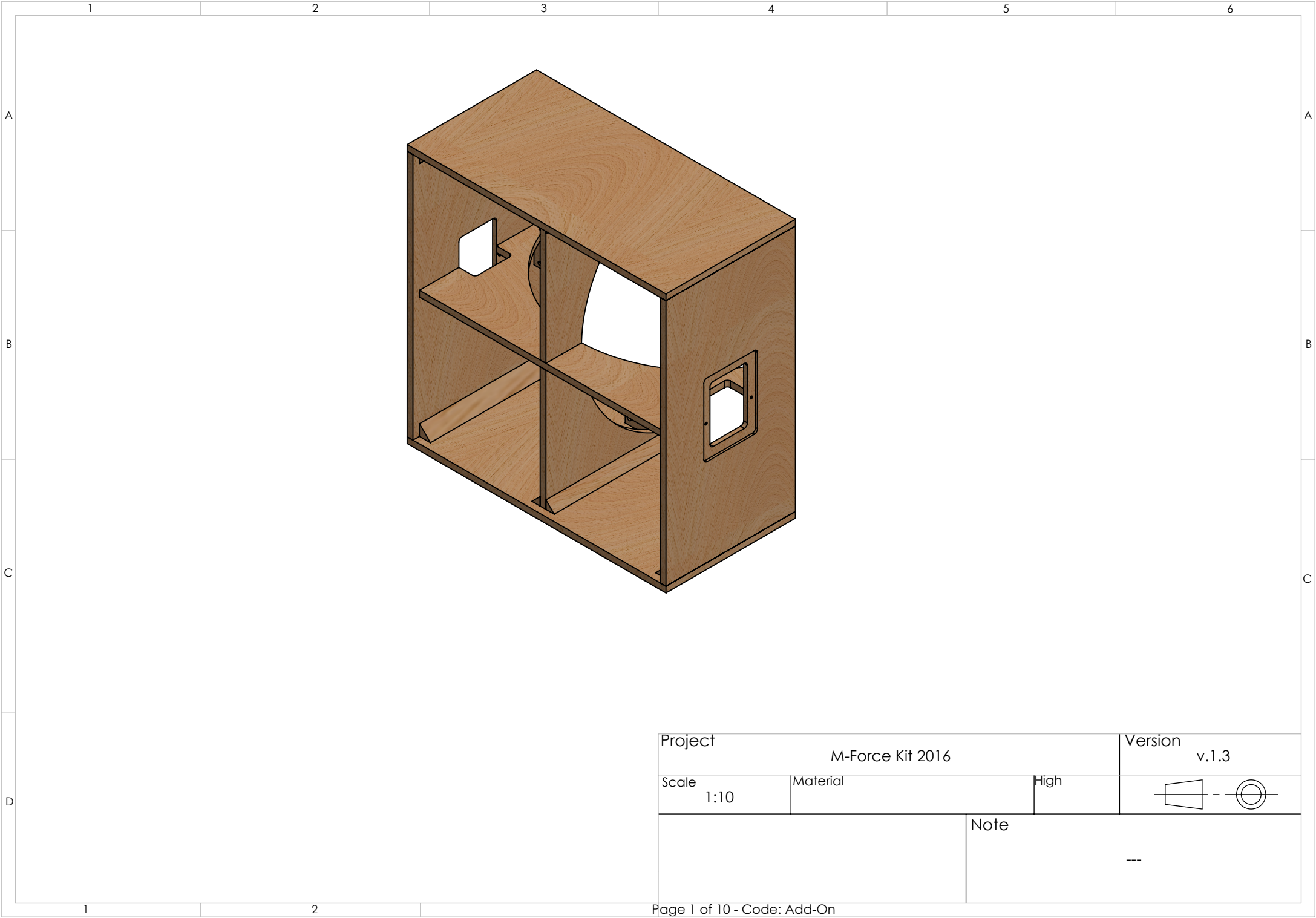
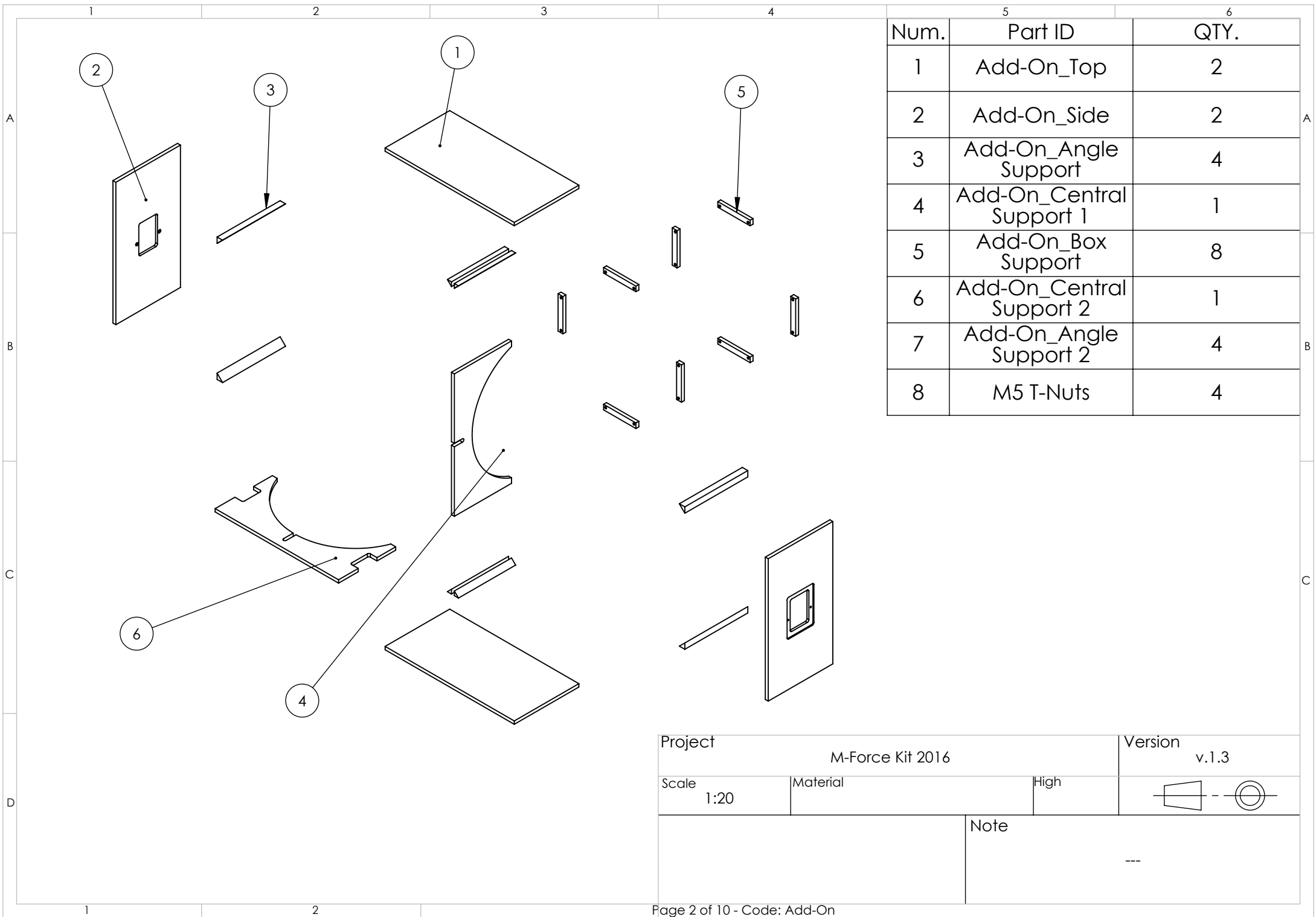
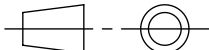
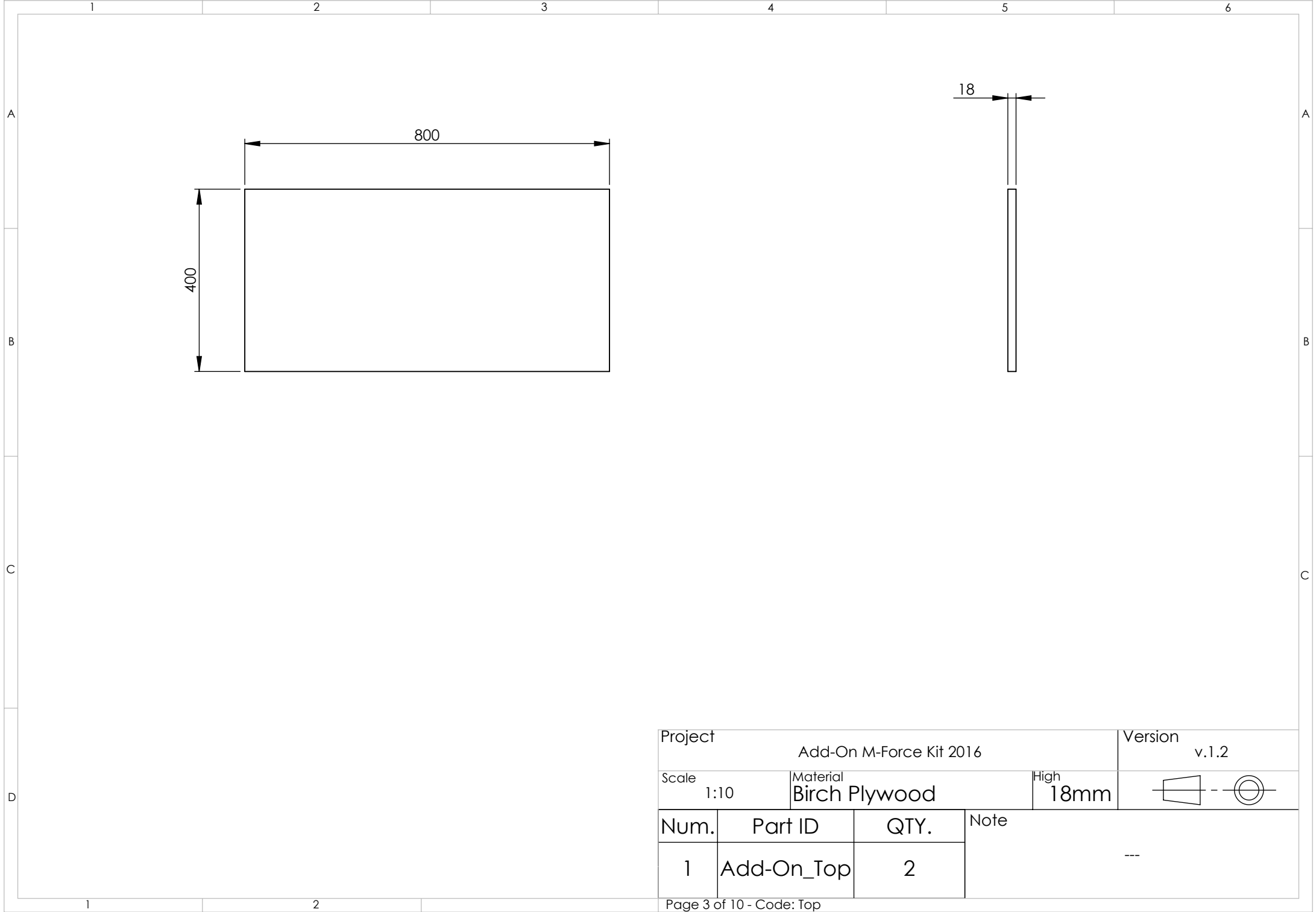


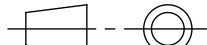


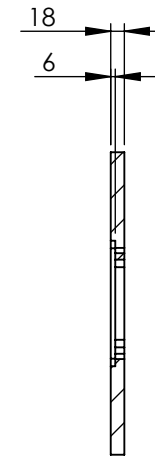
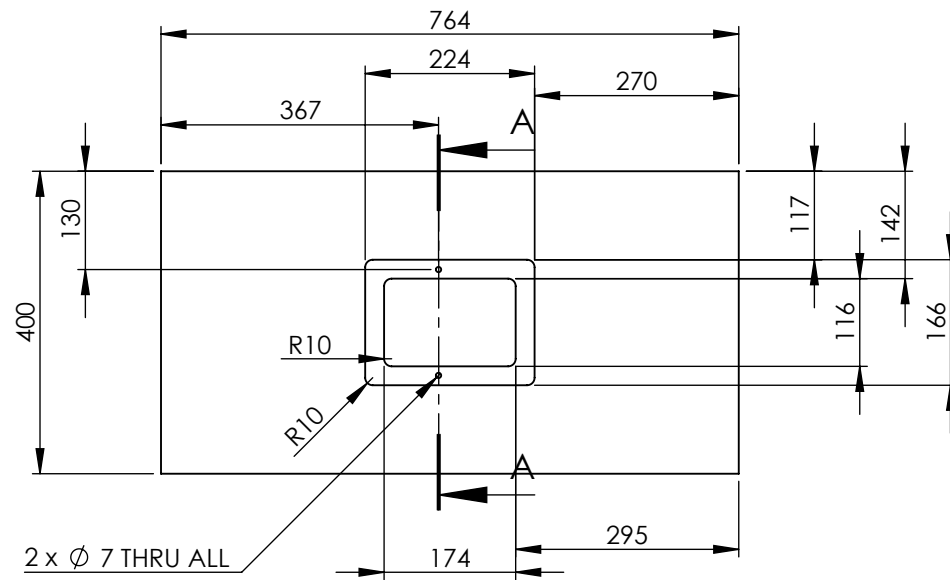


Num.	Part ID	QTY.
1	Add-On_Top	2
2	Add-On_Side	2
3	Add-On_Angle Support	4
4	Add-On_Central Support 1	1
5	Add-On_Box Support	8
6	Add-On_Central Support 2	1
7	Add-On_Angle Support 2	4
8	M5 T-Nuts	4

Project			Version	
M-Force Kit 2016			v.1.3	
Scale	Material	High		
1:20				
		Note		

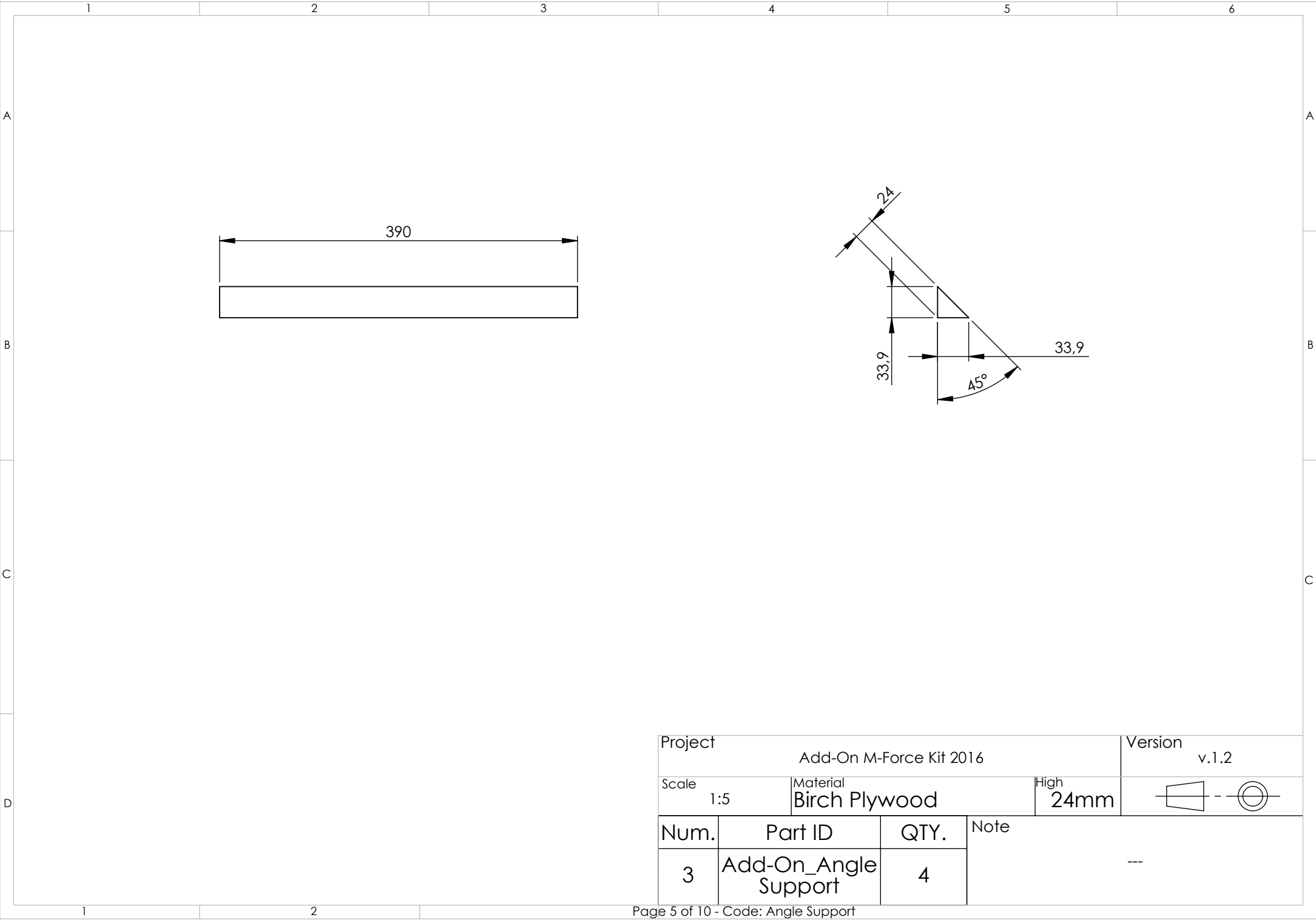


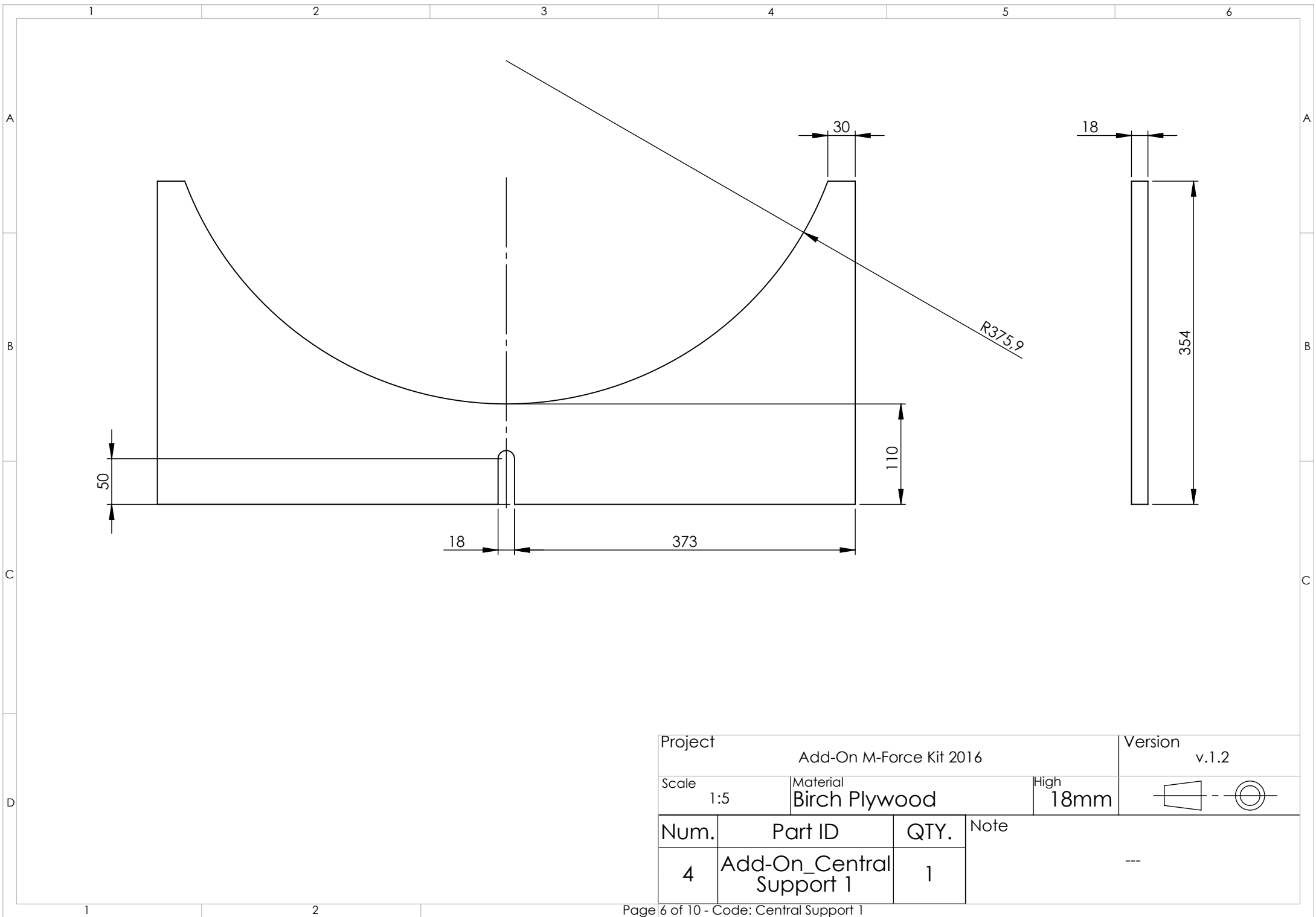
Project					Add-On M-Force Kit 2016					Version		v.1.2		
Scale		1:10		Material					High		18mm			
Num.	Part ID		QTY.		Note									
1	Add-On_Top		2		---									



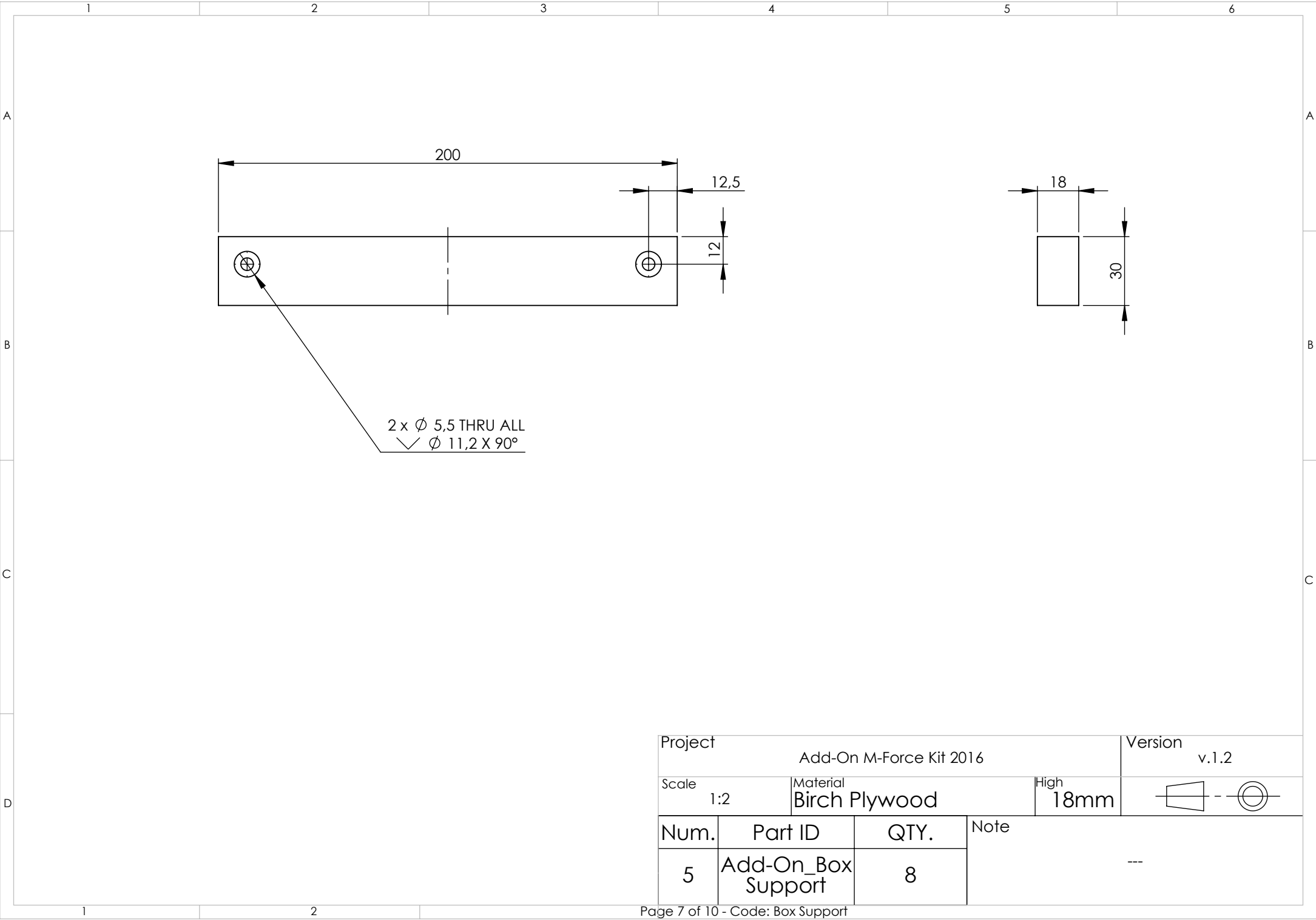
SECTION A-A

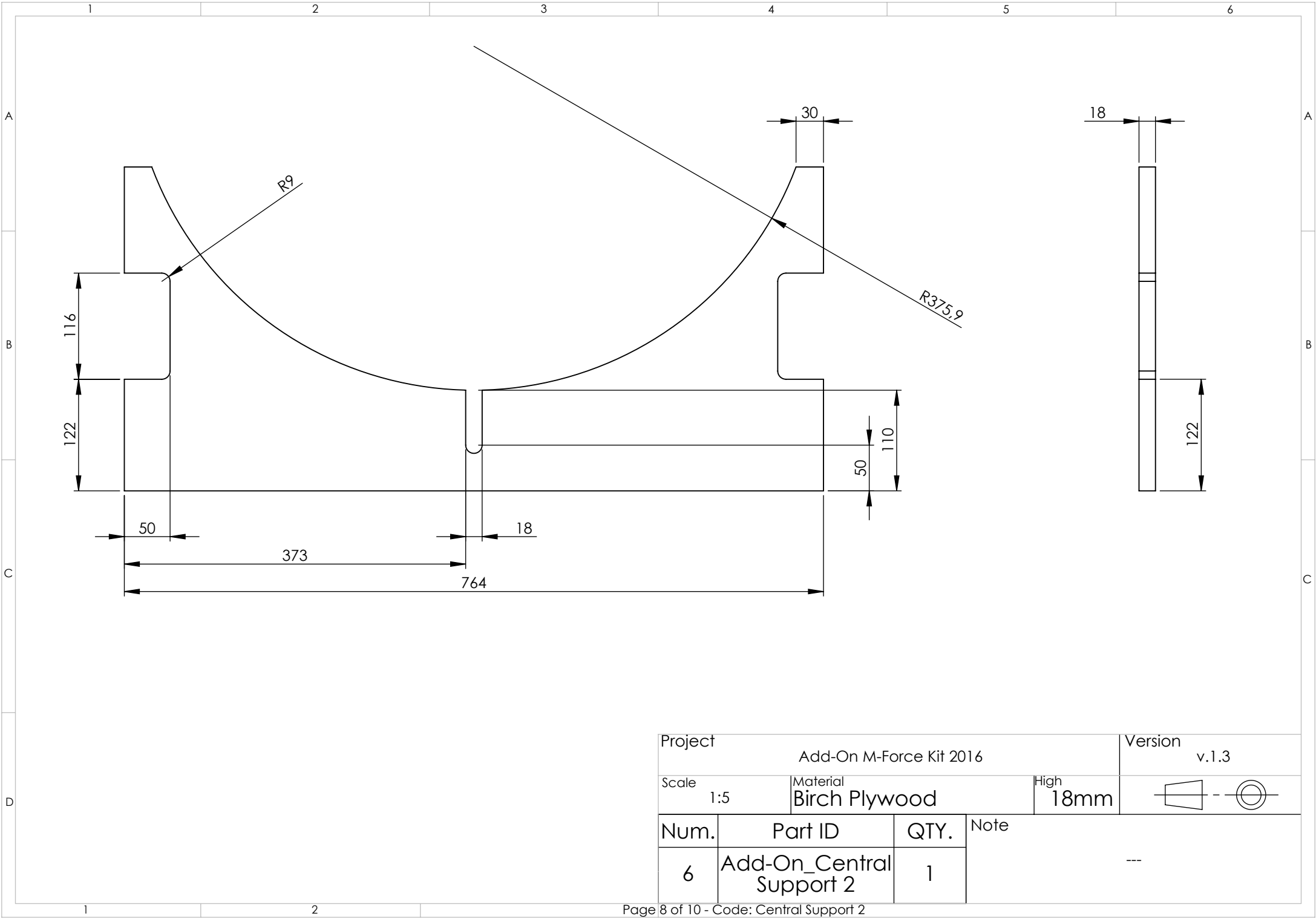
Project			Add-On M-Force Kit 2016		Version	
Scale			Material		High	
1:10			Birch Plywood		18mm	
Num.			Part ID		QTY.	
2			Add-On_Side		2	
					Note	
					Apply M5 T-Nuts on 7mm holes	



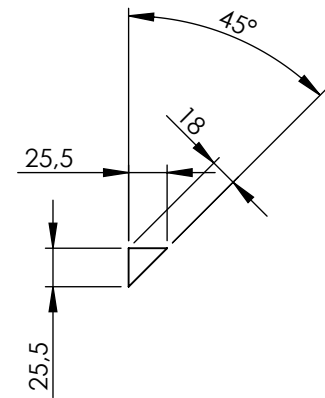
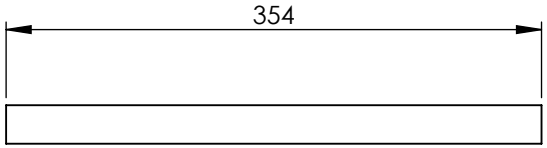


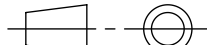
Project			Add-On M-Force Kit 2016		Version	
Scale			Material		High	
1:5			Birch Plywood		18mm	
Num.			Part ID		QTY.	
4			Add-On_Central Support 1		1	
			Note		---	

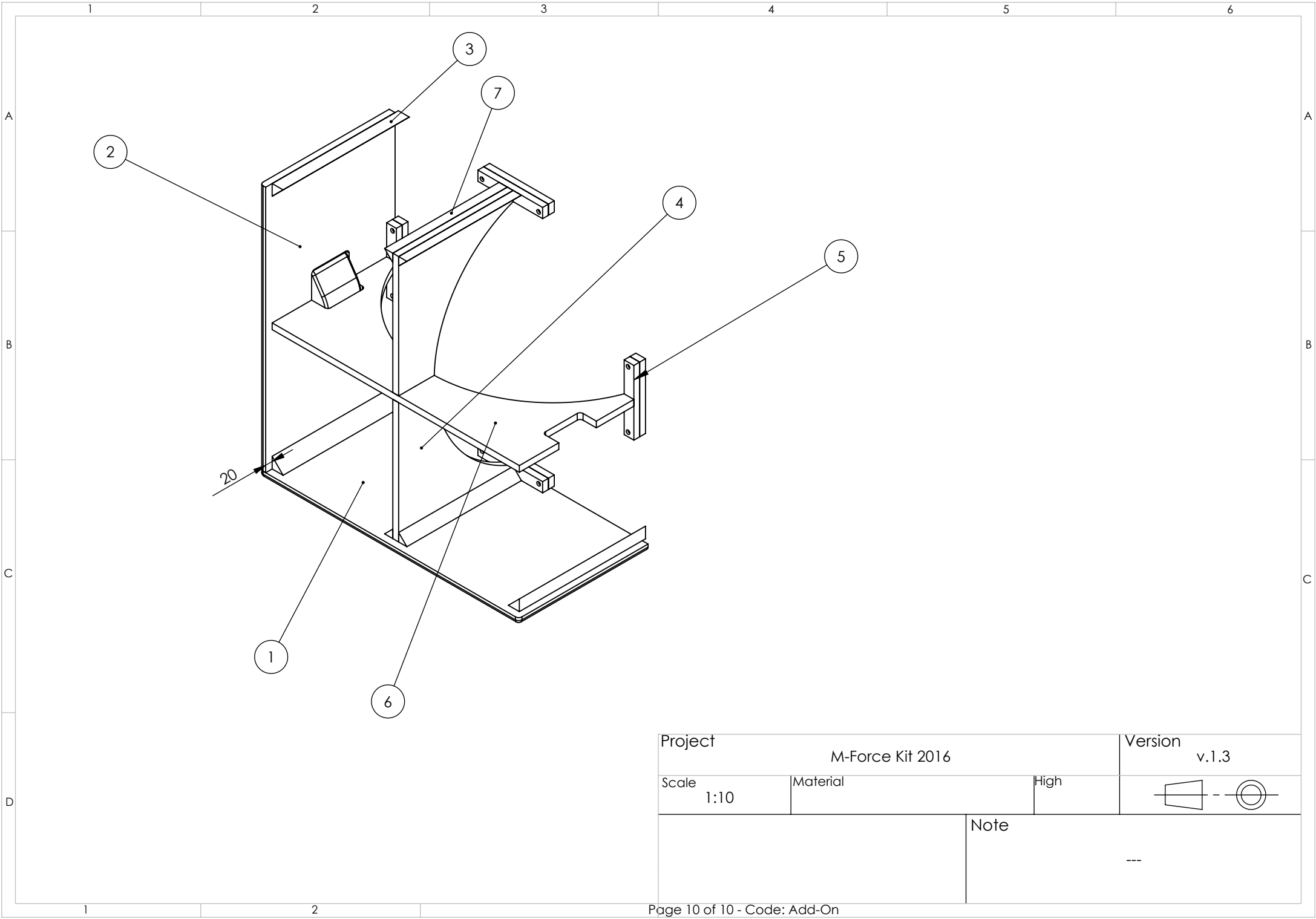


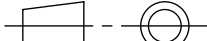


Project			Add-On M-Force Kit 2016		Version	
Scale			1:5		v.1.3	
Material			Birch Plywood		High 18mm	
Num.			Part ID		QTY.	
6			Add-On_Central Support 2		1	
Note					---	



Project			Add-On M-Force Kit 2016			Version	
						v.1.2	
Scale		Material		High			
1:5		Birch Plywood		18mm			
Num.	Part ID		QTY.	Note			
7	Add-On_Angle Support 2		4				



Project			Version
M-Force Kit 2016			v.1.3
Scale	Material	High	
1:10			
		Note	
